

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Matt Daniels

Jenner Ag

Harristown IL

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Application Equipment

High Volume Applicators / Pre-plant Applicators

Post Applicators

Pull Type Applicators with Liquid Fertilizer

Planters with Liquid Fertilizer

Fluid Fertilizer Application

Improving Up-Time Improving Accuracy

Application Equipment

High Volume Applicators / Pre-plant Applicators



Fluid Fertilizer Application

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High Volume Applicators / Pre-plant Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Strainers

Fluid Fertilizer Application

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High Volume Applicators / Pre-plant Applicators

Improving Up-Time

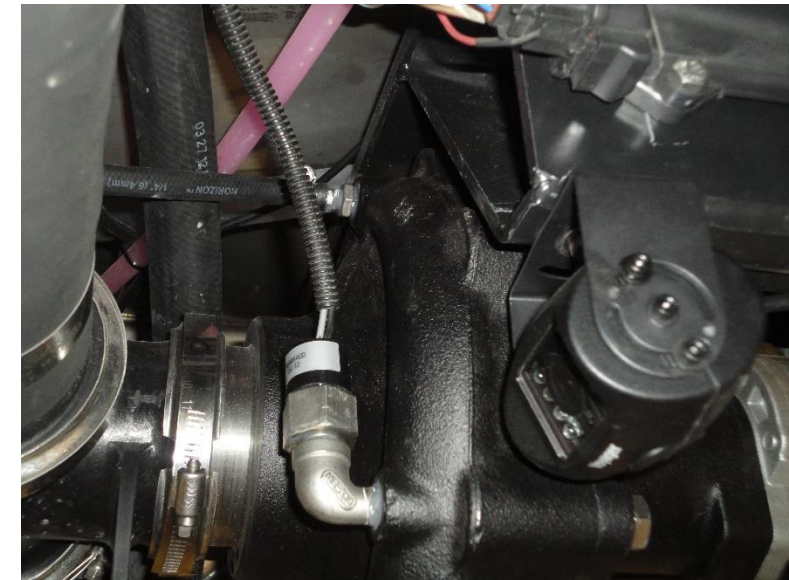
A. Pump –

1. Extreme Duty Seal
 - a) Wet Seal w Sight Gauge
 - b) Dry Seal w Vent Line
2. Stainless Impeller vs Poly Impeller
3. Hydraulic Motor
 - a) Understanding the Control System Settings
 - b) Min and Max PWM CAL numbers
 - c) Preset PWM

B. Plumbing

C. Flowmeter

D. Strainers



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A. Pump

B. Plumbing

a) Wet Boom Stainless Plumbing vs Dry Boom

a) Hose Routing – minimizing product setting

b) Boom Dividers – improving product flow

c) Replace End caps with Cam Lever Couple

d) Air Valves and Air hose blowout

C. Flowmeter-

D. Strainers



Fluid Fertilizer Application

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High Volume Applicators / Pre-plant Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
 - a) Standard Turbine Flowmeter for clear product
 - b) Mag meter will handle everything
 - c) Flush w water
- D. Strainers



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- B. Plumbing
- C. Flowmeter
 - a) Standard Turbine Flowmeter for clear
 - b) Mag meter will handle everything
- D. Strainers



Fluid Fertilizer Application

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High Volume Applicators / Pre-plant Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection

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High Volume Applicators / Pre-plant Applicators

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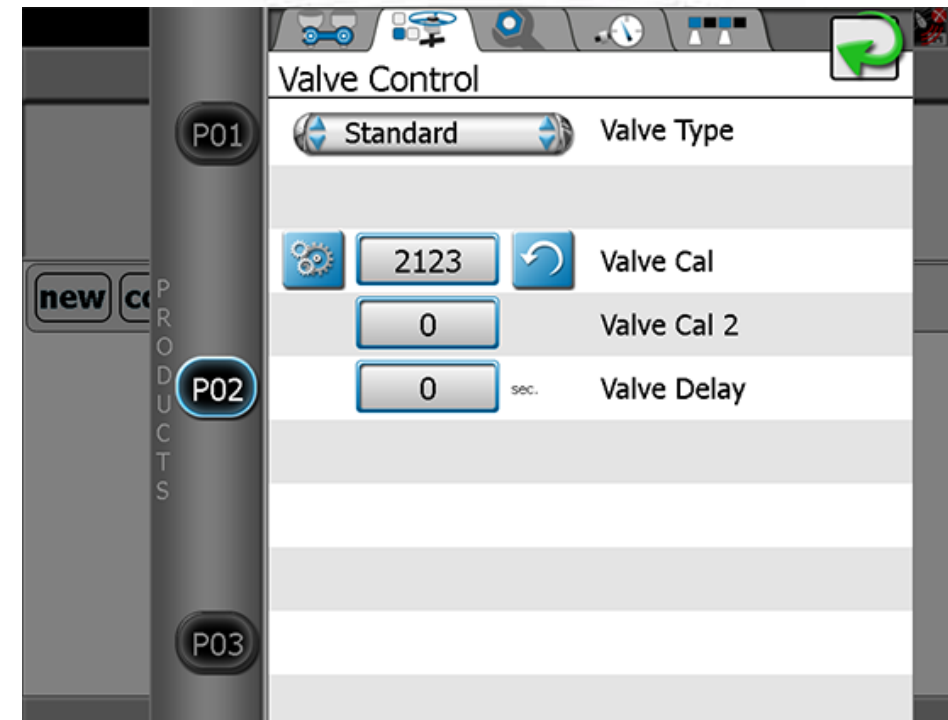
A. Control System

1. SCS 440-ISO and Everything In between
2. CAL Numbers PWM valves to Valve CAL

B. Flowmeter

C. Variable Rate

D. Nozzle Selection



Fluid Fertilizer Application

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High Volume Applicators / Pre-plant Applicators

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A. Control System

B. Flowmeter

1. Turbine vs Magmeter

2. Update Rate 1000hz vs 100hz

1. Meter CAL 40 = 40 pulses in 10 gal

2. Meter CAL 400 = 400 pulses in 10 gal

C. Variable Rate

D. Nozzle Selection



Fluid Fertilizer Application

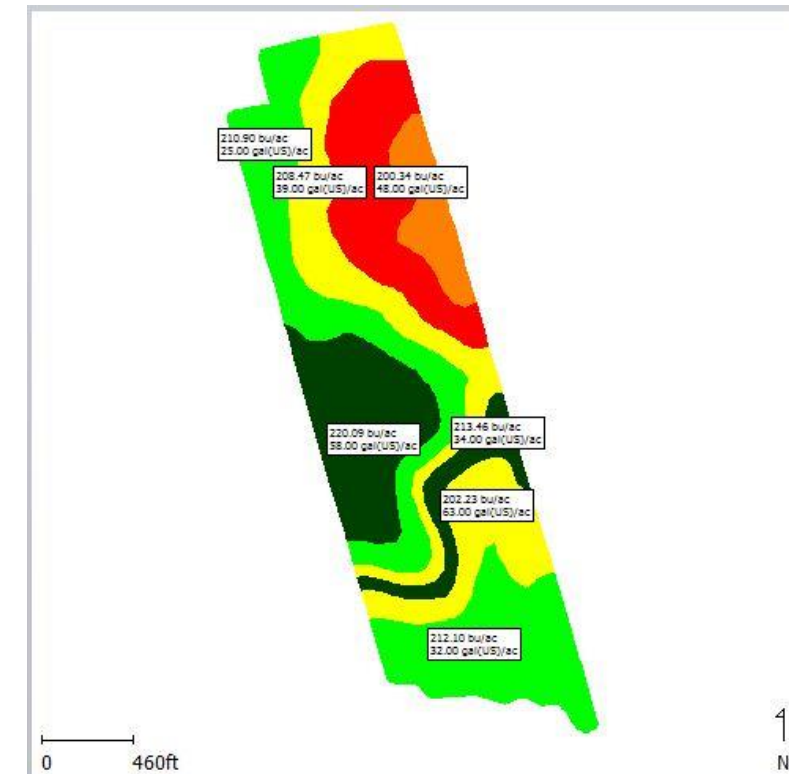
Improving Up-Time

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High Volume Applicators / Pre-plant Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
 1. Rate Zones have smooth transitions
 2. Does your controller offer a LOOK AHEAD for VR
 3. Test your machines rate change response
- D. Nozzle Selection



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High Volume Applicators / Pre-plant Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection
 - 1. Speed of Newer Machine
 - 2. GPM = New Nozzles
 - 3. Larger Nozzles = Lower PSI and Less Plugging



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Post Applicators

Pull Type Applicators with Liquid Fertilizer

Planters with Liquid Fertilizer

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Post Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check

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Post Applicators

Improving Up-Time

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- B. Plumbing
- C. Flowmeter
- D. Dry Check

Fluid Fertilizer Application

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Post Applicators

Improving Up-Time

- A. Pump
 - A. HV pump vs Standard Volume
 - B. Seals/ Impeller
- B. Plumbing
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

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Post Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
 - A. High volume vs Standard Plumbing
 - B. Strainers
 - C. Nozzle Bodies
 - D. End boom flush valves
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

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Post Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
 - A. Min - Max GPM of a 120ft boom
 - B. RFM 60 standard Plumbing
 - C. MAG 200 3-200 GPM
 - D. RFM 200-300 for HV
- D. Dry Check



Fluid Fertilizer Application

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Post Applicators

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check
 - A. Run Control System control valve
 - B. Operate Boom Valves

Fluid Fertilizer Application

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Post Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection

Fluid Fertilizer Application

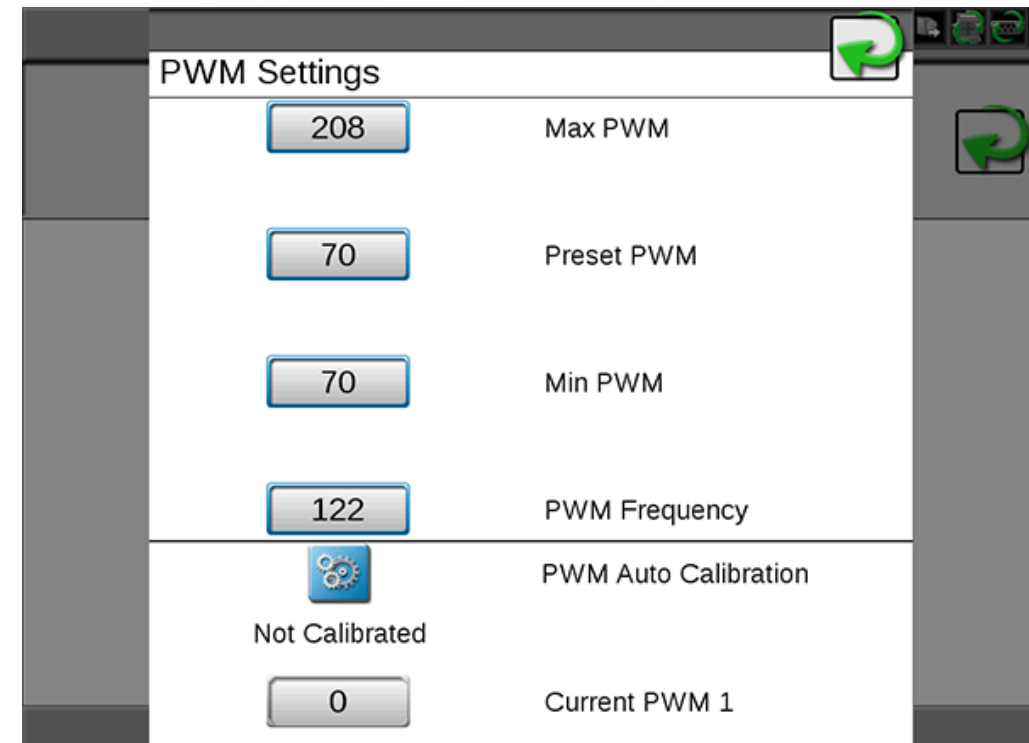
Improving Up-Time

Improving Accuracy


Post Applicators

Improving Accuracy

- A. Control System
 - A. Switching HV to Standard Volume
 - B. Valve CAL
 - C. PWM CAL
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection



The screenshot displays a software interface for PWM Settings. It includes a title bar with a green refresh icon. The settings are organized into a table-like structure with input fields and labels. The parameters shown are Max PWM (208), Preset PWM (70), Min PWM (70), PWM Frequency (122), PWM Auto Calibration (Not Calibrated, with a gear icon), and Current PWM 1 (0). There are also green refresh icons on the right side of the interface.

| PWM Settings | |
|---|----------------------|
| 208 | Max PWM |
| 70 | Preset PWM |
| 70 | Min PWM |
| 122 | PWM Frequency |
|  Not Calibrated | PWM Auto Calibration |
| 0 | Current PWM 1 |

Fluid Fertilizer Application

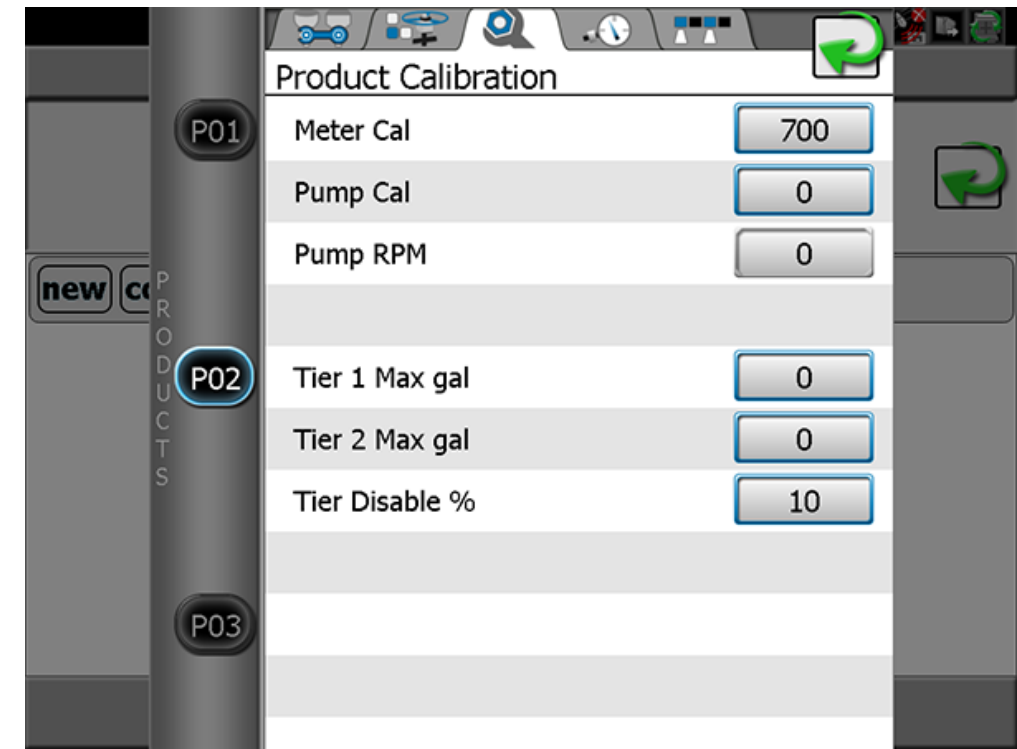
Improving Up-Time

Improving Accuracy

Post Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
 - A. RFM 60- RFM 300
 - B. MAG Meter
- C. Variable Rate
- D. Nozzle Selection



Fluid Fertilizer Application

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Post Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
 - A. Capstan PWM
 - B. Raven Hawkeye
 - C. Variable Orifice Nozzles
- D. Nozzle Selection



Fluid Fertilizer Application


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Post Applicators

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection
 - A. PSI for Application
 - B. Speed of New Machine
 - C. AIM Command

|  | PSI | | | | | | | | | | |
|---|-----|----|----|----|----|----|----|----|----|----|----|
| | 15 | 20 | 25 | 30 | 35 | 40 | 50 | 60 | 70 | 80 | 90 |
| AIXR110015 | XC | XC | VC | C | C | C | C | M | M | M | M |
| AIXR11002 | XC | XC | XC | VC | VC | C | C | C | C | M | M |
| AIXR110025 | XC | XC | XC | XC | VC | VC | C | C | C | C | C |
| AIXR11003 | XC | XC | XC | XC | VC | VC | C | C | C | C | C |
| AIXR11004 | UC | XC | XC | XC | XC | XC | VC | VC | C | C | C |
| AIXR11005 | UC | XC | XC | XC | XC | XC | VC | VC | C | C | C |
| AIXR11006 | UC | XC | XC | XC | XC | XC | VC | VC | VC | C | C |

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Planters with Liquid Fertilizer



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Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check

Fluid Fertilizer Application

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Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
 - A. Sizing the pump for the application
 - B. Tractor Hydraulics % = GPM
- B. Plumbing
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

Improving Up-Time

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Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
 - A. Placement of Tanks - on tractor or applicator
 - B. Placement of Flowmeter 6-8" rule
 - C. 3/8" hose 25 feet vs 1/2" hose = psi drop
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

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Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
 - A. Feeding the pump
 - B. Using a PSI relief
 - C. Manifold to Row 3/8" hose vs 1/2" w less Back PSI
 - D. Back Checks
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
 - A. Manifold Fittings
 - B. Placement
- D. Dry Check



Fluid Fertilizer Application

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Pull Type Applicators with Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check
 - A. Run Control System control valve
 - B. Operate Boom Valves

Fluid Fertilizer Application

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Pull Type Applicators with Liquid Fertilizer

Improving Accuracy

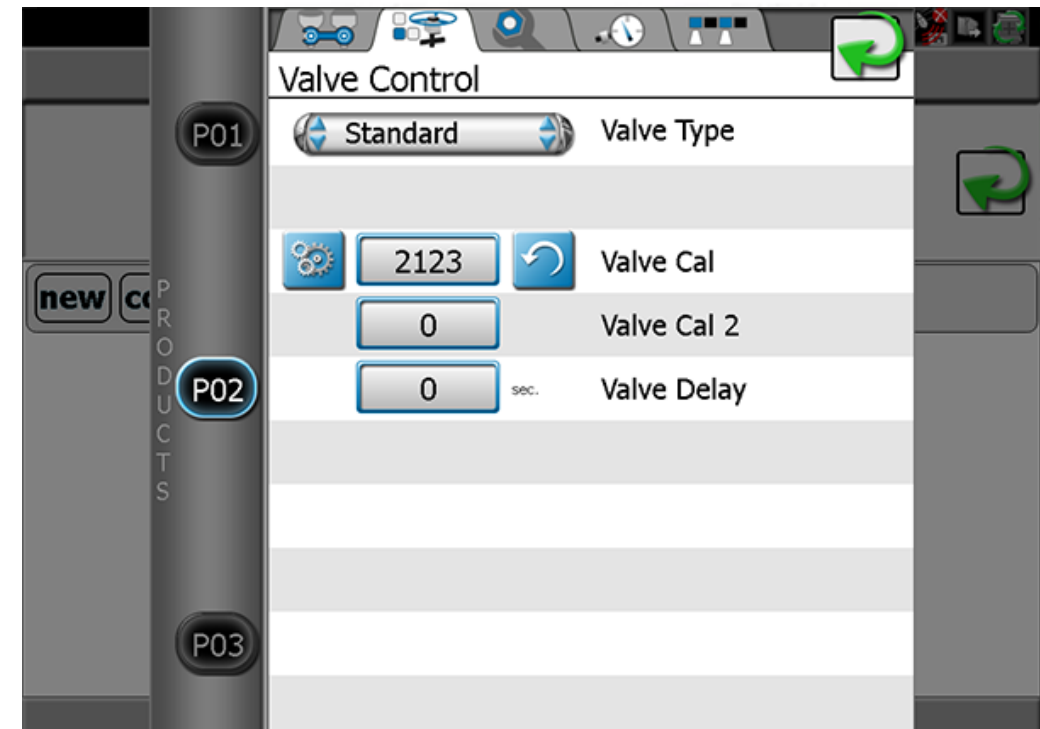
A. Control System

1. SCS 440-ISO and Everything In between
2. CAL Numbers PWM valves to Valve CAL

B. Flowmeter

C. Variable Rate

D. Nozzle Selection



Fluid Fertilizer Application

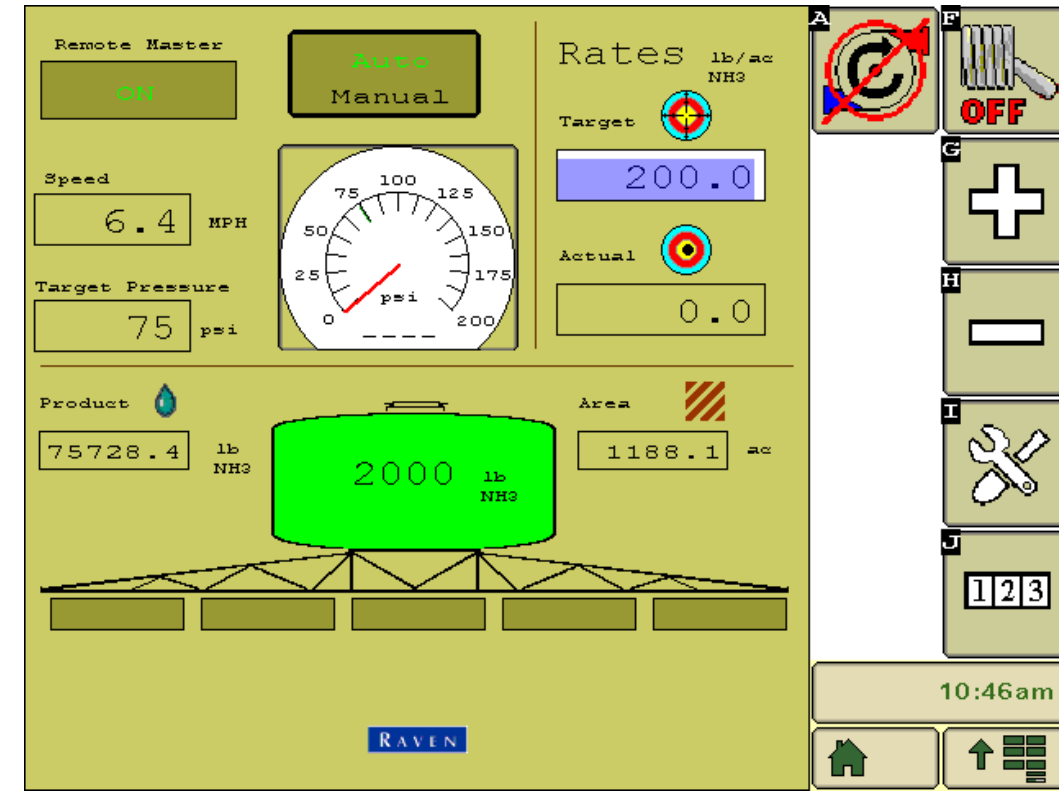
Improving Up-Time

Improving Accuracy

Pull Type Applicators with Liquid Fertilizer

Improving Accuracy

- A. Control System
 - A. 440-ISO
 - B. Fine Tuning Control Valve
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection
- E. Flow Monitor System



Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Pull Type Applicators with Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
 - A. Placement of Flowmeter
 - B. Keep it Full
- C. Variable Rate
- D. Nozzle Selection
- E. Flow Monitor System

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Pull Type Applicators with Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
 - A. Controller Settings
 - B. Capstan LF PWM
 - C. Raven Hawkeye
 - D. Variable Orifice Nozzles



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Application Equipment

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Post Applicators

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Planters with Liquid Fertilizer

Planters w Liquid Fertilizer



Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Up-Time

A. Pump

- A. Pump System for the Rate and Material
- B. Electric Pump vs Hydraulic

B. Plumbing

C. Flowmeter

D. Dry Check



Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
 - A. Sizing Hose to GPA
 - B. Filtration
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

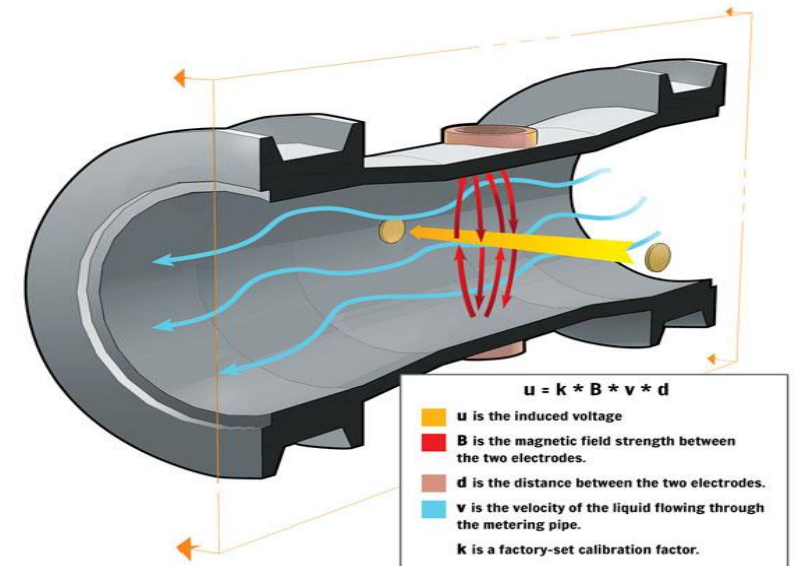
Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check



Fluid Fertilizer Application

Improving Up-Time

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Planters w Liquid Fertilizer

Improving Up-Time

- A. Pump
- B. Plumbing
- C. Flowmeter
- D. Dry Check
 - A. Run Control System control valve
 - B. Operate Boom Valves

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection
- E. Flow Monitor System

Fluid Fertilizer Application

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Planters w Liquid Fertilizer

Improving Accuracy

- A. Control System
 - A. SCS 440-ISO and Everything In between
- B. Flowmeter
- C. Variable Rate
- D. Nozzle Selection
- E. Flow Monitor System

Fluid Fertilizer Application

Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
 - A. Turbine
 - B. Mag Meter
- C. Variable Rate
- D. Nozzle Selection
- E. Flow Monitor System

Turbine Flow Meters

- Low flow – .5 – 12 gpm
- High flow – 2 – 40 gpm

Magnetic Flow Meters

- No moving parts
- Very accurate
- Price is about \$400 more than a typical turbine flow meter
- Available in 8 different sizes depending on the GPM requirement

Fluid Fertilizer Application

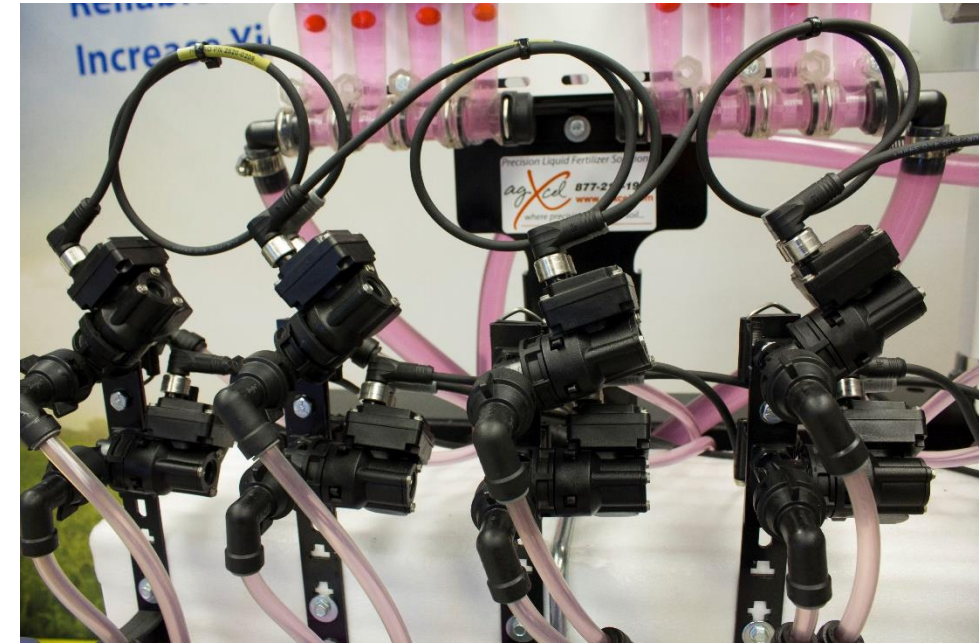
Improving Up-Time

Improving Accuracy

Planters w Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
 - A. AgXcel GX30iVRT
- D. Flow Monitor System



Fluid Fertilizer Application

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Planters w Liquid Fertilizer

Improving Accuracy

- A. Control System
- B. Flowmeter
- C. Variable Rate
- D. Flow Monitor System
 - A. TeeJet 6140 Flow Monitor
 - B. AgXcel GX7 Row Monitor
 - C. JOHN BLUE

Standard (Wired)



Premium (Wireless)



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Thank you